



>55CR

WC=90 Co=10 HV30=1571 抗折(Rupture)=3750N/mm² 粒徑(Grain Size)=0.6μm

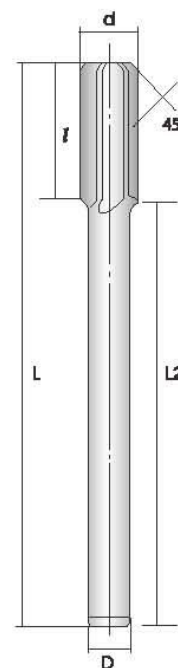


66 Series
88 Series

形狀寸表法 Dimensions

單位(Unit) : mm

型號 MODE	刃徑 d	柄徑 D	刃長 l	柄長 L2	全長 L	刃數 Z	建議售價	
							(NT)	(USD)
010	1.0	1	7	20	50	3T	1200	38.1
011	1.1	1	7	20	50	3T	1200	38.1
012	1.2	1	7	20	50	3T	1200	38.1
013	1.3	1	7	20	50	3T	1200	38.1
014	1.4	1	7	20	50	3T	1200	38.1
015	1.5	1.5	9	20	50	3T	1200	38.1
016	1.6	1.5	9	20	50	3T	1200	38.1
017	1.7	1.5	9	20	50	3T	1200	38.1
018	1.8	1.5	9	20	50	3T	1200	38.1
019	1.9	1.5	9	20	50	3T	1200	38.1
020	2.0	2.0	11	20	50	4T	1200	38.1
021	2.1	2.0	11	20	50	4T	1300	41.3
022	2.2	2.0	11	20	50	4T	1300	41.3
023	2.3	2.0	11	20	50	4T	1300	41.3
024	2.4	2.0	11	20	50	4T	1300	41.3
025	2.5	2.5	14	27	80	4T	1300	41.3
026	2.6	2.5	14	27	60	4T	1400	44.5
027	2.7	2.5	14	27	60	4T	1400	44.5
028	2.8	2.5	14	27	60	4T	1400	44.5
029	2.9	2.5	14	27	60	4T	1400	44.5
030	3.0	3.0	15	30	85	4T	1400	44.5
031	3.1	3.0	15	30	85	4T	1450	46.1
032	3.2	3.0	15	30	65	4T	1450	46.1
033	3.3	3.0	15	30	65	4T	1450	46.1
034	3.4	3.0	15	30	65	4T	1450	46.1
035	3.5	3.5	15	30	85	4T	1450	46.1
036	3.6	3.5	15	30	85	4T	1450	46.1
037	3.7	3.5	15	30	85	4T	1450	46.1
038	3.8	3.5	15	30	65	4T	1450	46.1
039	3.9	3.5	15	30	65	4T	1450	46.1
040	4.0	4.0	19	32	75	6T	1450	46.1
041	4.1	4.0	19	32	75	6T	1500	47.7
042	4.2	4.0	19	32	75	6T	1500	47.7
043	4.3	4.0	19	32	75	6T	1500	47.7
044	4.4	4.0	19	32	75	6T	1500	47.7
045	4.5	4.5	21	35	80	6T	1500	47.7
046	4.6	4.5	21	35	80	6T	1500	47.7



* 切削條件表參考請見第100頁 * Cutting condition please refer page 100.



鎢鋼絞刀 Carbide Reamer

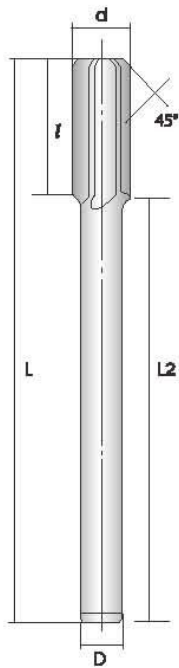
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形狀寸表法 Dimensions

單位(Unit): mm



型號 MODE	刃徑 d	柄徑 D	刃長 l	柄長 L2	全長 L	刃數 Z	建議售價	
							(NT)	(USD)
047	4.7	4.5	21	35	80	6T	1500	47.7
048	4.8	4.5	21	35	80	6T	1500	47.7
049	4.9	4.5	21	35	80	6T	1500	47.7
050	5.0	5.0	23	35	86	6T	1500	47.7
051	5.1	5.0	23	35	86	6T	1700	54.0
052	5.2	5.0	23	35	86	6T	1700	54.0
053	5.3	5.0	23	35	86	6T	1700	54.0
054	5.4	5.0	23	35	86	6T	1700	54.0
055	5.5	5.0	26	40	93	6T	1700	54.0
056	5.6	5.0	26	40	93	6T	1700	54.0
057	5.7	5.0	26	40	93	6T	1700	54.0
058	5.8	5.0	26	40	93	6T	1700	54.0
059	5.9	5.0	26	40	93	6T	1700	54.0
060	6.0	6.0	26	40	93	6T	1700	54.0
061	6.1	6.0	26	40	93	6T	2150	68.3
062	6.2	6.0	26	40	93	6T	2150	68.3
063	6.3	6.0	26	40	93	6T	2150	68.3
064	6.4	6.0	26	40	93	6T	2150	68.3
065	6.5	6.0	26	40	93	6T	2150	68.3
066	6.6	6.0	28	40	93	6T	2150	68.3
067	6.7	6.0	28	40	93	6T	2150	68.3
068	6.8	6.0	26	40	93	6T	2150	68.3
069	6.9	6.0	26	40	93	6T	2150	68.3
070	7.0	6.0	31	45	110	6T	2300	73.1
071	7.1	6.0	31	45	110	6T	2300	73.1
072	7.2	6.0	31	45	110	6T	2300	73.1
073	7.3	6.0	31	45	110	6T	2300	73.1
074	7.4	6.0	31	45	110	6T	2300	73.1
075	7.5	6.0	31	45	110	6T	2650	84.2
076	7.6	6.0	31	45	110	6T	2650	84.2
077	7.7	6.0	31	45	110	6T	2650	84.2
078	7.8	6.0	31	45	110	6T	2650	84.2
079	7.9	6.0	31	45	110	6T	2650	84.2
080	8.0	8.0	33	50	110	6T	3180	101.0
081	8.1	8.0	33	50	110	6T	3900	123.9
082	8.2	8.0	33	50	110	6T	3900	123.9
083	8.3	8.0	33	50	110	6T	3900	123.9

* 切削條件表參考請見第100頁 * Cutting condition please refer page 100.

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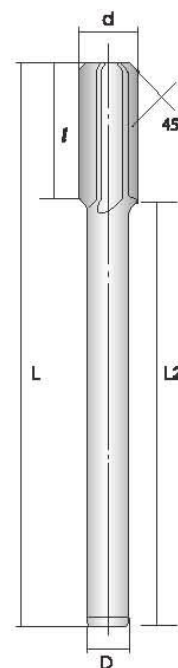


66 Series
88 Series

形狀寸表法 Dimensions

單位(Unit): mm

型號 MODE	刃徑 d	柄徑 D	刃長 l	柄長 L2	全長 L	刃數 Z	建議售價 HJQ	
							(NT)	(USD)
084	8.4	8.0	33	50	110	6T	3900	123.9
085	8.5	8.0	33	50	117	6T	3900	123.9
086	8.6	8.0	33	50	117	6T	3900	123.9
087	8.7	8.0	33	50	117	6T	3900	123.9
088	8.8	8.0	33	50	117	6T	3900	123.9
089	8.9	8.0	33	50	117	6T	3900	123.9
090	9.0	8.0	33	55	125	6T	4830	153.4
091	9.1	8.0	33	55	125	6T	4830	153.4
092	9.2	8.0	33	55	125	6T	4800	152.4
093	9.3	8.0	33	55	125	6T	4800	152.4
094	9.4	8.0	33	55	125	6T	4800	152.4
095	9.5	8.0	36	55	125	6T	4800	152.4
096	9.6	8.0	36	55	125	6T	4950	157.2
097	9.7	8.0	36	55	125	6T	4950	157.2
098	9.8	8.0	36	55	125	6T	4950	157.2
099	9.9	8.0	36	55	125	6T	4950	157.2
100	10.0	10.0	38	60	135	6T	4230	134.3
101	10.1	10.0	38	60	135	6T	5760	182.9
102	10.2	10.0	38	60	135	6T	5760	182.9
103	10.3	10.0	38	60	135	6T	5760	182.9
104	10.4	10.0	38	60	135	6T	5760	182.9
105	10.5	10.0	38	60	135	6T	5760	182.9
106	10.6	10.0	38	60	135	6T	5760	182.9
107	10.7	10.0	38	60	135	6T	5760	182.9
108	10.8	10.0	38	60	135	6T	5760	182.9
109	10.9	10.0	38	60	135	6T	5760	182.9
110	11.0	10.0	41	60	145	6T	5490	174.3
115	11.5	10.0	41	60	145	6T	5490	174.3
120	12.0	10.0	44	60	150	6T	5490	174.3
125	12.5	10.0	44	60	150	6T	6960	221.0
130	13.0	10.0	44	60	150	6T	6960	221.0
140	14.0	12.0	45	65	160	8T	8160	259.1
150	15.0	12.0	45	65	160	8T	8160	259.1
160	16.0	12.0	52	70	170	8T	11520	365.8
180	18.0	12.0	52	70	170	8T	16560	525.8
200	20.0	16.0	60	75	200	8T	22560	716.2



* 切削條件表參考請見第100頁 * Cutting condition please refer page 100.